

Work Order ID 103134

103134

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Item ID: D206-817-011 Accept *N900040100* Setup Start *NS1*
 Revision ID: Stop *NS2*
 Item Name: Screw-In Windshield Modification
 Start Date: 6/14/13 Start Qty: 2.00 *2* Cust Item ID:
 Required Date: 6/21/13 Req'd Qty: 2.00 *2* Customer:
 Reference:

Approvals: Process Plan: *[Signature]* Date: _____ Tooling: _____ Date: _____ Run Start *NR1*
 QC: _____ Date: _____ SPC (Y/N): _____ Date: _____ Stop *NR2*

Sequence ID/ Work Center ID	Operation Description	Set Up/ Run Hours	Tool ID	Tool #	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
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Draw Nbr	Revision Nbr
IIN-D206-817	D

100	DOCUMENT CONTROL	0.00							
100									
DC	Memo	0.00							
Document Control	Photocopy bluefile & type labels per PPP D206-817-011 CHC003								

[Handwritten: 13/7/15 ② J. J. J. 13-6-18 ②]

110	Pick Kit	0.00							
110									
Packaging	Memo	0.00							
Packaging									

[Handwritten: 2 13-06-18 JB]

120	QC4- 100% Inspect kits for completeness	0.00							
120									
QC	Memo	0.00							
Quality Control									

[Handwritten: 13/7/15 ②]

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Item ID: D206-817-011

Accept

N900040100Setup Start ***NS1***

Revision ID:

Stop ***NS2***

Item Name: Screw-In Windshield Modification

Start Date: 6/14/13 Start Qty: 2.00

2

Cust Item ID:

Required Date: 6/21/13 Req'd Qty: 2.00

2

Customer:

Reference:

Approvals: Process Plan: _____ Date: _____ Tooling: _____ Date: _____

Run Start ***NR1***

QC: _____ Date: _____ SPC (Y/N): _____ Date: _____

Stop ***NR2***

Sequence ID/ Work Center ID	Operation Description	Set Up/ Run Hours	Tool ID	Tool #	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
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130

0.00

130

Packaging

Packaging

Memo

0.00

Packaging

Identify and pack for shipping as per PPP D206-817-011 Location: _____

PPP Rev: _____

EXPIRY DATE OF D4595 _____

***INDICATE ON BOX EXPIRY DATE OF TAPE ***

140

0.00

140

QC

QC21- Final Inspection - Work Order Release

Memo

0.00

Quality Control

ENTER EXPIRY DATE IN LOT MAINTENANCE FOR TAPE

13/7/15 SD 2

13/7/17

MF
13-7-10

Picklist Print

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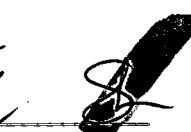
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Work Order ID: 103134
 Parent Item: D206-817-011
 Parent Item Name: Screw-In Windshield Modification

Start Date: 6/14/13
 Start Qty: 2.00

Required Date: 6/21/13
 Required Qty: 2.00

Comments: IPP REV:A 12.02.14 NEW ISSUE DD VERF: IPP REV:B 12.05.09 AS PER IIN
 REV:C DD VERF:EC IPP REV:C 12.06.12 ECN 12-602 DD VERF:EC IPP
 REV:D 13.04.23 as per IIN dwg rev.D DD verf:JLM

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Qty per Kit	Total Qty	Qty Issued	Date Issued	Status
D4541-3 Bracket		Manufactured	No			110	Each	10.0000		901478			
				<u>Location</u>		<u>Loc Qty</u>		<u>Loc Code</u>					
				st533		10							
					101301	10							
D4541-4 Bracket		Manufactured	No			110	Each	24.0000		2			
				<u>Location</u>		<u>Loc Qty</u>		<u>Loc Code</u>					
				st533		24							
					101617	19							
					102687	5							
D4541-5 BRACKET, LH		Manufactured	No			110	Each	34.0000		2			
				<u>Location</u>		<u>Loc Qty</u>		<u>Loc Code</u>					
				ST525		34							
					100796	4							
					101304	10							
					101305	20							
D4541-6 BRACKET, RH		Manufactured	No			110	Each	37.0000		2			
				<u>Location</u>		<u>Loc Qty</u>		<u>Loc Code</u>					
				ST525		37							
					100832	7							
					101307	15							
					101308	15							

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Work Order ID: 103134

Parent Item: D206-817-011

Parent Item Name: Screw-In Windshield Modification

Start Date: 6/14/13

Required Date: 6/21/13

Start Qty: 2.00

Required Qty: 2.00

✓ D4541-7 Bracket	Manufactured	No	110	Each	33.0000	1	2		
			<u>Location</u>		<u>Loc Qty</u>			<u>Loc Code</u>	
			ST525		33				
			101788		33				
✓ D4541-8 Bracket	Manufactured	No	110	Each	20.0000	0	2		
			<u>Location</u>		<u>Loc Qty</u>			<u>Loc Code</u>	
			st527A		20				
			101582		20				
✓ D4542-3 Retainer, Inner	Manufactured	No	110	Each	64.0000	2	4		
			<u>Location</u>		<u>Loc Qty</u>			<u>Loc Code</u>	
			ST527		2				
			100604		2				
			ST532		45				
			101591		45				
			st533		17				
			101318		17				
✓ D4542-5 RETAINER, INNER	Manufactured	No	110	Each	14.0000	2	4		
			<u>Location</u>		<u>Loc Qty</u>			<u>Loc Code</u>	
			st533		14				
			101320		14				
✓ D4542-7 Retainer, Inner	Manufactured	No	110	Each	31.0000	2	4		
			<u>Location</u>		<u>Loc Qty</u>			<u>Loc Code</u>	
			ST525		31				
			101185		1				
			101321		20				
			101322		10				

101788
101582
101591
101318
103186
101185 (1P)
B102605 (3x) M.H.
13-07-11

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Work Order ID: 103134

Parent Item: D206-817-011

Parent Item Name: Screw-In Windshield Modification

Start Date: 6/14/13

Required Date: 6/21/13

Start Qty: 2.00

Required Qty: 2.00

D4543-1
RETAINER, LH OUTER (LOWER)

Manufactured No

110 Each 10.0000

Location

Loc Qty

Loc Code

st526

10

100602

10

Manufactured No

110 Each 0.0000

D4543-2
RETAINER, RH (OUTER LOWER)

Manufactured No

110 Each 14.0000

D4543-3
RETAINER, OUTER, LH

Location

Loc Qty

Loc Code

ST528

14

100999

14

Manufactured No

110 Each 22.0000

D4543-4
RETAINER, RH OUTER (SIOE)

Location

Loc Qty

Loc Code

ST528

22

100773

22

Manufactured No

110 Each 4.0000

D4543-5
Retainer, Outer, LH

Location

Loc Qty

Loc Code

st529

4

101332

4

Manufactured No

110 Each 0.0000

D4543-6
Retainer, Outer, RH

D4544-1
RETAINER, CENTER

Manufactured No

110 Each 19.0000

Location

Loc Qty

Loc Code

st530

19

101335

9

101336

10

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Work Order ID: 103134

Parent Item: D206-817-011


Parent Item Name: Screw-In Windshield Modification

Start Date: 6/14/13

Required Date: 6/21/13

Start Qty: 2.00


Required Qty: 2.00


✓ **D4545-041**  Manufactured No

110 Each 34.0000

Location Loc Qty Loc Code

ST531 34
91497 14
91498 20


0 2 91498 C 

✓ **D4545-042**  Manufactured No

110 Each 11.0000

Location Loc Qty Loc Code

ST531 11
91502 1
97805 10


0 2 11.10.13-06-27 

✓ **D4594-1**  Manufactured No

110 Each 24.0000

Location Loc Qty Loc Code


ST525 24
101343 12
101653 12

0 2 B91500 

✓ **D4595-150-23**  Manufactured No

110 Each 0.0000

SEALANT TAPE (2' LONG)

0 2 10/603 101340 

13' x 2
per ECA
13-583

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Work Order ID: 103134

Parent Item: D206-817-011

Parent Item Name: Screw-In Windshield Modification

Start Date: 6/14/13

Required Date: 6/21/13

Start Qty: 2.00

Required Qty: 2.00

AN525-10R7

Screw

Purchased

No

110

Each

4,480.0000

95

190

95X122907

1B

Location

Loc Qty

Loc Code

ST344

30

115371

14

120833

2

123248

2

123355

1

123522

2

123603

9

ST506

165

95X123603

124307

2

124561

163

st507

1500

124093

1500

ST509

1500

125268

1500

ST517a

1285

124555

1285

MS20426AD3-4

RIVET

Purchased

No

110

Each

23,392.000

112

224

12X123021

12X104374

20 13-06-18

Location

Loc Qty

Loc Code

ST334

7272

123164

7272

ST505

8000

124814

8000

ST509

8120

124586

120

125578

8000

200X123164

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Work Order ID: 103134

Parent Item: D206-817-011

Parent Item Name: Screw-In Windshield Modification

Start Date: 6/14/13

Required Date: 6/21/13

Start Qty: 2.00

Required Qty: 2.00

MS21059L08

Nut

Purchased

No

110

Each

3,546.0000

23 46
6x121827
17x122951

20 20

Location

Loc Qty

Loc Code

ST316

2420

123100

7

123900

13

124307

400

124555

400

125654

1600

st507

1126

123265

225

123352

1

124093

400

124291

400

124308

100

23x123100

MS21059L08

Nutplate

Purchased

No

110

Each

8,832.0000

56 112
12x123265
12x122814

20 20

Location

Loc Qty

Loc Code

ST316

150

124603

150

st507

4182

123603

1182

124586

3000

ST510a

3000

124291

3000

ST511

1500

124093

1500

88x123603

MS21061L08

Nutplate

Purchased

No

110

Each

560.0000

10 20 13-06-18

Location

Loc Qty

Loc Code

ST316

500

125574

500

st507

60

125445

60

125445

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Work Order ID: 103134

Parent Item: D206-817-011

Parent Item Name: Screw-In Windshield Modification

Start Date: 6/14/13

Required Date: 6/21/13

Start Qty: 2.00

Required Qty: 2.00

~~MS210751L08~~
ANCHOR NUT

Purchased No

110 Each 76.0000

~~72420930~~ 7B
1x123265

Location

Loc Qty

Loc Code

GA 7
120560 7
ST318 69
103053 55
124561 14

~~MS27039-08-10~~
Screw

Purchased No

110 Each 3,742.0000

~~22422953~~ 7B
22422953

Location

Loc Qty

Loc Code

Mezz 6
5865 6
ST307 2203
123100 1121
123265 282
123603 400
124555 400
ST308 1133
123100 1133
ST508 400
124093 400

~~NAS1149DN832J~~
Washer

Purchased No

110 Each 2,069.0000

~~224122447~~ 7B 13-06-18
224122447

Location

Loc Qty

Loc Code

ST293 1897
123348 60
123352 200
123603 400
123900 2
124555 400
125268 835
ST509 172
124093 172

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4.0 WEIGHT AND BALANCE

The weight and balance for the D206-817-011 kit is as follows. These are net weights and include the parts removed.

Installation	Weight	LONGITUDINAL	
		Arm	Moment
D206-817-011	2.8 lb	40 in	112 in-lb
Screw-In Windshield Modification Kit	1.3 kg	1.0 m	1.3 m-kg

5.0 PARTS LIST

Qty -011	Part Number	Description
X	D206-817-011	SCREW-IN WINDSHIELD MODIFICATION KIT (MODIFIES BOTH LH & RH WINDSHIELDS)
1	D4541-3	BRACKET, LH
1	D4541-4	BRACKET, RH
1	D4541-5	BRACKET, LH
1	D4541-6	BRACKET, RH
1	D4541-7	BRACKET, LH
1	D4541-8	BRACKET, RH
2	D4542-3	RETAINER, INNER
2	D4542-5	RETAINER, INNER
2	D4542-7	RETAINER, INNER
1	D4543-1	RETAINER, LH OUTER (LOWER)
1	D4543-2	RETAINER, RH OUTER (LOWER)
1	D4543-3	RETAINER, LH OUTER (SIDE)
1	D4543-4	RETAINER, RH OUTER (SIDE)
1	D4543-5	RETAINER, LH OUTER (SIDE)
1	D4543-6	RETAINER, RH OUTER (SIDE)
1	D4544-1	RETAINER, CENTER
1	D4545-041	RETAINER, LH INNER (LOWER)
1	D4545-042	RETAINER, RH INNER (LOWER)
1	D4594-1	PLATE
1	D4595-150-25	SEALANT TAPE (25' LONG)
95	AN525-10R7	SCREW
112	MS20426AD3-4	RIVET
23	MS21059L08	NUTPLATE
56	MS21059L3K	NUTPLATE
10	MS21061L08	NUTPLATE
1	MS21075L08	NUTPLATE
22	MS27039-0810	SCREW
22	NAS4149DN832J	WASHER (OR AN960JD8)

Change Record

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Part Number: D206-817-011

Description: SCREW-IN WINDSHIELD, LH/RH

[illegible]